

El
a first cutting portion defining a first outer diameter and a second cutting portion defining a second outer diameter extending from and coaxial with said first cutting portion;

El
said second cutting portion defining a generally cylindrical, outer peripheral surface; and wherein

each of said first and second cutting portions are defined in part by at least two helical cutting flutes extending longitudinally.

Claim 32

Please substitute the following claim for pending claim 32.

El
32. (Amended) A rotary cutting tool as defined by claim 30 wherein said first and second cutting portions are each generally cylindrical.

Claim 33

El
Please cancel claim 33.